

Progress on Levitation in the Levitated Dipole Experiment

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Synopsis

- Levitation will likely greatly change operation of LDX
 - Dominant loss channel removed -> better confinement
 - Higher background density with high beta -> more stable to HEI
 - Radial transport dominated (broader) profile -> more stable
- Levitation system nearly complete
 - Coil and control systems installation complete
 - Calibration and control algorithm development underway
 - Laser detection system prototype complete
 - Catcher system under construction
- Levitation system testing in progress
 - 3 major tests planned to give confidence in successful levitation

Hot Electron Interchange Stability

Bulk plasma must satisfy MHD adiabaticity condition

 $\delta\left(p_{b}V^{\gamma}\right) = 0$ where $V = \oint \frac{d\ell}{B}$ or $-\frac{d\ln p_{b}}{d\ln V} < \gamma^{-1}$

 Fast electron stability enhanced due to coupling of fast electrons to background ions
 Krall (1966), Berk (1976)...

$$-\frac{d\ln\bar{n}_h}{d\ln V} < 1 + \frac{m_\perp^2}{24} \frac{\omega_{dh}}{\omega_{ci}} \frac{\bar{n}_i}{\bar{n}_h}$$

Increased Neutral Fueling Stabilizes HEI

Stabilizes small HEI

- More background density
- Smaller hot electron fraction
- But loss of confinement
 - Pitch angle scattering to supports.
- Levitation changes
 - Pitch angle scattering gives more isotropic distribution
 - Collisions lead to broader radial profile
 - Higher overall confinement



LDX Levitation Basics

- Levitation by upper lift magnet
 - Unstable only to vertical motion
 - Mostly undamped stable secondary modes
- HTS lift magnet
 - First in US Fusion program
 - Much reduced power and cooling requirements
 - AC heating introduces unique requirements for control system
- Large 5 m diameter vacuum vessel
 - Eddy current times << levitation times</p>
- Laser position detection
 - Many secondary diagnostics
- Digital feedback system



Generation II Catcher

- New catcher under construction
 - Lightweight cone that will accelerate to match F-coil fall without large impulse
 - Partial F-coil deceleration while launcher mass accelerates
 - Limit all accelerations to less than 5 g





- Upper space frame
 - Limit upward motion
 - Align radial motion for fall to catcher

L-Coil Design

- High Temperature Superconductor.
 - Negligibly power consumption compared to resistive equivalent.
 - Nominal 105 A current, with ± 1 A, 1 Hz position control ripple.
 - Easier to manage position control ac loss than for LTS.
 - Funded by SBIR, first HTS coil in US fusion energy program.
- Optimized, disk-shape geometry for F-coil levitation.
 - Double pancake winding.
 - Center support and cooling plate.
- Conduction cooled coil.
 - Low maintenance, moderate cost, high conductor performance.
 - Estimated 12 W hysteresis loss.
 - One-stage cryocooler for coil.
 - 20W @ 20K
 - Liquid nitrogen reservoir for radiation shield.



Levitation Control System



LDX Control System Description

• 150A, +/- 100V Power Supply

Integrated dump resistor for rapid discharge

- Realtime digital control computer
 - Matlab/Simulink Opal-RT development environment
 - 5 kHz feedback loop
- Failsafe backup for upper fault
- Programmable Logic Controller
 - Slow fault conditions
 - Vacuum & Cryogenic monitoring
 - PS user interface
- Optical link to control room
- User interface
- LDX data system

Levitation Control System Schematic



Optical Position Detection System

Position/Attitude Sensing

- Occulting system of 8 beams
 - Provides measurement of 5 degrees of freedom of coil with redundancy in each measurement

Specification

- ± 1 cm detection range
- 5 µm resolution
- 5 kHz frequency response
- Keyence LH-300 COTS units
 - Exceed all specifications
 - Procured with 2 channels installed on prototype mounting hardware
 - Require plasma test for final mount production OK

Rotation Sensing

- Reflecting system to sense final degree of freedom
- Remove Nonaxisymmetry systematic noise correction



| | Status | Displays received light intensity (A-10) |
|--|--------|---|
| When entire area beam is received | | 1000 |
| When half the area beam is interrupted | | 500 |
| When entire area beam is interrupted | | 0 |

Levitation Physics

We can choose a Lagrangian formulation of the equation of motion so the constraints above can be easily incorporated:

$$L = \frac{1}{2} \sum_{i=1}^{6} m_i \dot{x}_i^2 - M_{LF} I_F I_L - \frac{1}{2} L_F I_F^2 - \frac{1}{2} L_L I_L^2 - mgz$$



Where: $M_{LF} = M_{LF}(\vec{x}_{1\rightarrow 5})$

F-coil is a superconducting loop, so its flux is conserved, whereas we can vary the flux in the L-coil by applying our control voltage:

$$\Phi_F = M_{LF}I_FI_L + L_FI_F = \text{constant}$$

And:

$$\Phi_L = M_{LF}I_FI_L + L_LI_L = \int V_L(t)dt$$

Feedback stabilization

- The upward force on the F-coil is proportional to the radial magnetic field at its position, generated by the L-coil.
 - > Hence, it is proportional to the current in the L-coil.
- Without feedback, the vertical position is unstable because dBR/dz>0, so if the F-coil moves up, the upward electromagnetic force will increase, and the coil will move even further up.
- If we detect a small increase in vertical position, and decrease the L-coil current appropriately, we can bring the coil back to its original position.
- Simple Approach: Use proportional-integral-derivative (PID) feedback:

$$I_L(t) = I_0 - a_0 \int \varepsilon(t) dt - a_1 \varepsilon(t) - a_2 \varepsilon'(t)$$

Automatic correction to I_0

Damping term, acts like friction

Feedback: Optimized Voltage PID

 Because of the L-coil inductance, we cannot change IL instantaneously. We can control the voltage=L*dlL/dt, instantaneously (or as fast as the power supply allows us to change its voltage):

$$V_L(t) = -b_0 \varepsilon(t) - b_1 \varepsilon'(t) - b_2 \varepsilon''(t)$$

• Include an integral term to automatically adjust for DC losses:

$$V_L(t) = -b_{-1} \int \varepsilon(t) dt - b_0 \varepsilon(t) - b_1 \varepsilon'(t) - b_2 \varepsilon''(t)$$

- The b parameters are optimized to get the best stabilization:
 - Put feedback expression into equation of motion to find most stable, critically damped solution
- Technique used to estimate required currents / voltages for L-coil
- Similar technique (using only derivative gain) used to determine required current for damping Rock & Roll motion using TSR coils
 - ~ 200 Amp turns required...

Basic Simulink Levitation Model



 This basic model simulates 6 degrees of freedom of F-coil with L-coil levitation using voltage feedback control.

Levitation Physics - Simulink Model

... solving for the magnetic force on the F-coil due to the L-coil in terms of the flux gives:

$$F_{magnetic} = \vec{\nabla}M_{LF} \frac{(M_{LF}\Phi_F - L_F\Phi_L)(M_{LF}\Phi_L - L_L\Phi_F)}{(L_LL_F - M_{LF}^2)^2}$$

This equation translated to a Simulink model might look like:



Basic Levitation Model Results



- Control parameters as calculated from analytic optimization for voltage PID loop
 - Simulations stay within L-coil supply specifications
- Simulink works!
 - Results match previous numerical simulations
 - Analytic analysis eigenmodes are 1.0 and 0.4 Hz
- On to implementation!

LDX Control System State Machine

- Design of simple levitation controllers requires linear approximation of dynamics near operational point
- But magnetic forces are go like L³
- Use a state machine to ensure safe operation of system while not near flight status

Simulink Stateflow handles state machine in LDX control design

System Simulink/Stateflow Model



L-coil Power Supply Simulation



- Model of 12 pulse switch regulated power supply for L-coil
 - Uses Simulink Power System Blockset
- Internal voltage control feedback loop

State System Simulation



- Complete functional model
 - Includes human check wait states
 - Automatic failure modes tested
- Z Position Graph
 - Shows launcher in action
 - Current ramp of L-coil
 - Pre-flight check
 - (Premature) launch
 - Free flight

More Full Simulation Results







- Vibrating launcher spring
- L-coil supply voltage ripple
 - ~ 40 volt ripple
 - Current ripple is < 50mA</p>
 - No filtering required
- Some state machine bugs...

LCX II: Digitally Controlled Levitation





- Levitated Cheerio Experiment II
- Uses LDX digital control system
 LCX I was analog demonstration
- Modified PID feedback system
 - Low pass filter added for high frequency roll-off of derivative gain
 - Integral reset feature for launch transition
- Dynamic model block replaced by I/O and estimators
- Real-time graph shows position and control voltage
 - Wiggles indicate non-linearly stable rolling mode...

Noise reduction necessary

- Noise reduction necessary for derivative gains
- Multipole filter noise reduction limited due to added phase delay



Kalman Filter Simulation

- Kalman filter can be used to reduce noise with minimal latency
 - Uses a physics based predictor that tracks the real motion and is updated with every time step



Kalman Filter Reduces L-coil AC Losses

Kalman filter results

- Improved filter greatly reduces noise in system
- Reduced noise leads to reduced AC heating of L-coil
- Kalman filter with simple feedback sufficient
 - Simulations show this method should meet our requirements for stable levitation



Control System Development

Integrated test results

- System identification to ensure observed behavior matches system model
- Identification of model parameters
- Formal check of observability and controllability
- Optimal Control Theory
 - MIMO System Simulation
 - Optimal control with balance of minimization of noise and L-coil heating explicitly
 - Ensure control system won't add noise to stable modes
- Further state machine testing



Levitation Test Program

System integration test

Test inter-operation of cryogenic and two control systems

L-coil Integrated Performance Test

- Test L-coil cryogenic performance under worst-case operation point
 - Gather data to determine HTS coil quench detection algorithm
- Calibrate "transfer function" of L-coil System
 - Check state space model for unknown system variables
- Integrated System Plasma Test
 - Characterize noise on levitation diagnostics in plasma environment
 - Operate L-coil systems at 1/2 current with plasma present
 - Calibrate system using measured lift forces
- Levitation Test
 - First levitation with nearby supports and safety lines
- Levitated Plasma Operations begin